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## **Technical Data Sheet**

## Moplen QCP249P Black

Polypropylene, Impact Copolymer



### **Product Description**

*Moplen* QCP249P Black is a circular polypropylene copolymer supplied in pellet form for injection moulding applications. The grade combines flow, stiffness and improved impact. The grade is available in black color.

#### Sustainability

*Moplen* QCP249P contains at least 80% of post-consumer material from pre-sorted municipal plastic packaging waste. Filtration level is 150  $\mu$ m. Volatiles according to ASTM D6980 @ 120 °C are < 0.2%.

This product is not intended for highly regulated applications including food contact, potable water contact, medical and pharmaceutical applications.

Status Commercial: Active

**Availability** Europe

600 °C

**Application** Containers; Crates; Furniture; Pails **Market** Consumer Products; Rigid Packaging

Processing Method Injection Molding

Attribute General Purpose; Good Processability; High Impact Resistance; Impact Copolymer

N	ominal		
Typical Properties	Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	15	g/10 min	ISO 1133-1
Density	0.935	g/cm³	ISO 1183-1
Bulk Density	0.590	g/cm³	ISO 60
Mechanical			
Flexural Modulus, (23 °C)	1090	MPa	ISO 178
Injection molded specimens prepared in accordance with ISO 1872-2	-		
Tensile Modulus, (23 °C)	1100	MPa	ISO 527-1, -2
Injection molded specimens prepared in accordance with ISO 1872-2	-		
Tensile Strength, (23 °C)	22	MPa	ISO 527-1, -2
Injection molded specimens prepared in accordance with ISO 1872-2	-		
Tensile Strain at Break, (23 °C)	150	%	ISO 527-1, -2
Injection molded specimens prepared in accordance with ISO 1872-2	-		
Impact			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	10.5	kJ/m²	ISO 179-1/1eA
Injection molded specimens prepared in accordance with ISO 1872-2			
Additional Information			
Ash	5.5	wt %	ISO 3451-1